

# MAGNETO-OPTICAL DRIVE HANDLING GUIDE

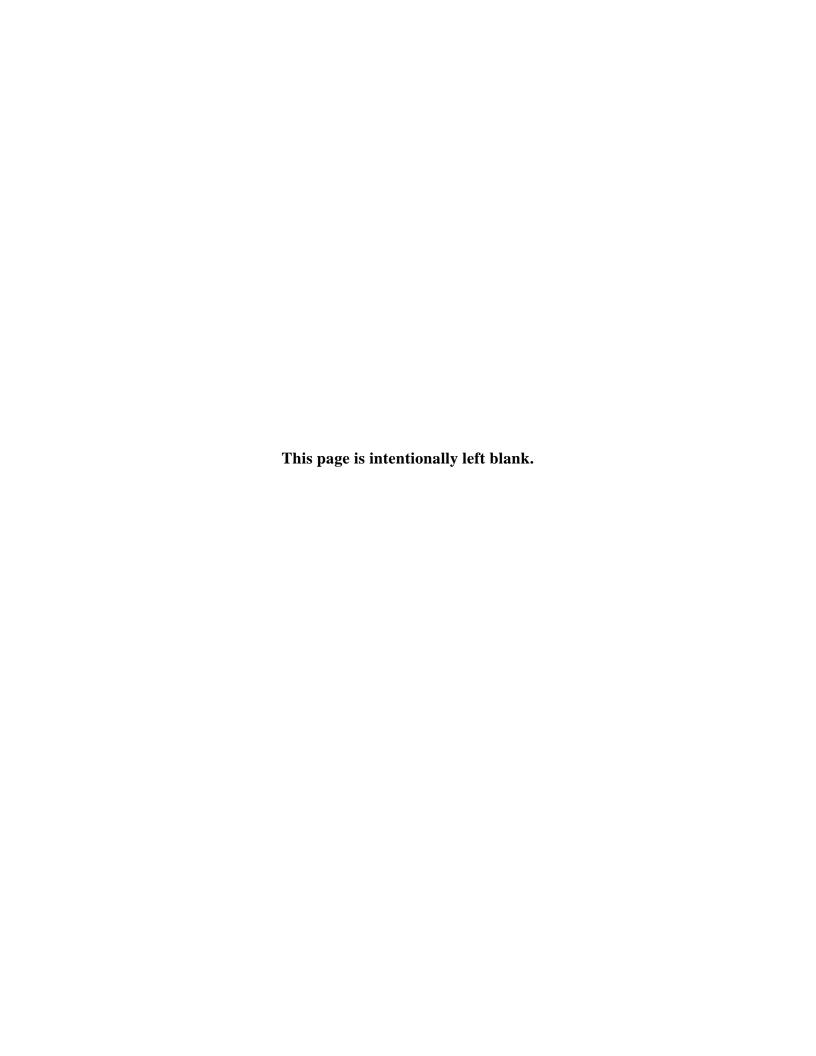
Note: This handbook briefly represents notes on handling the magneto-optical drive and magneto-optical cartridge.

Please use the handbook in combination with the product

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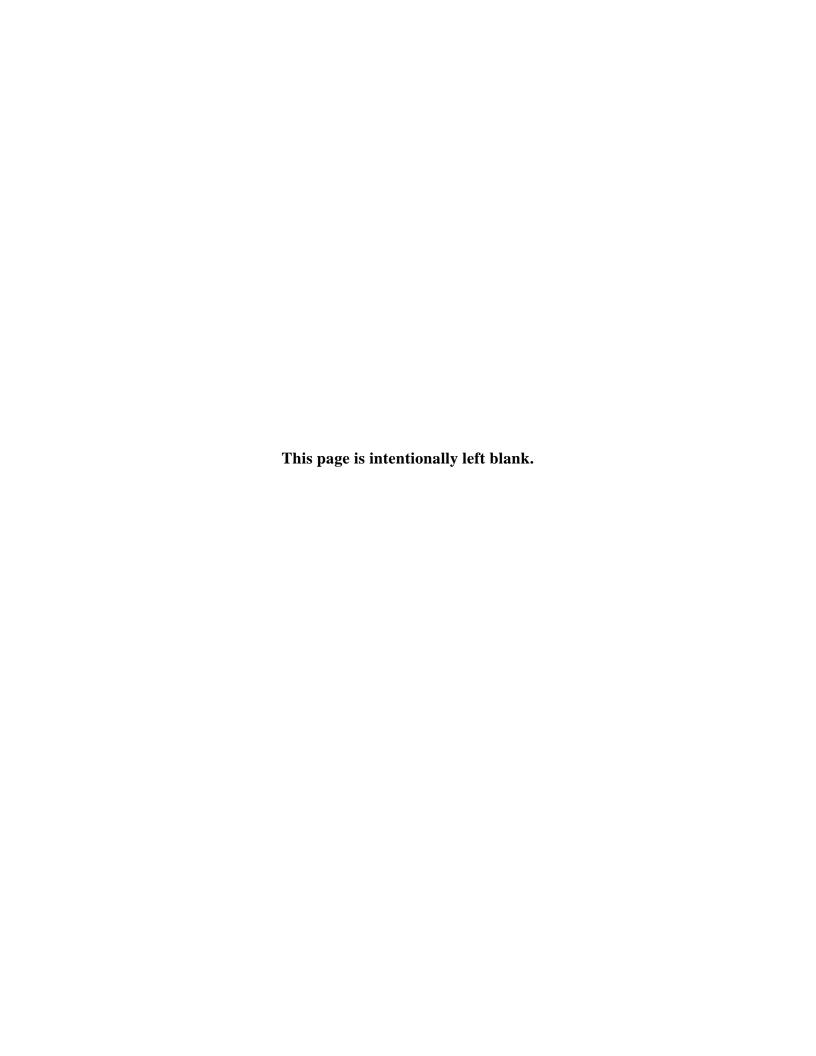


## **PREFACE**

Greater reliability has been required as the accuracy of magneto-optical (MO) drives has increased in recent years.

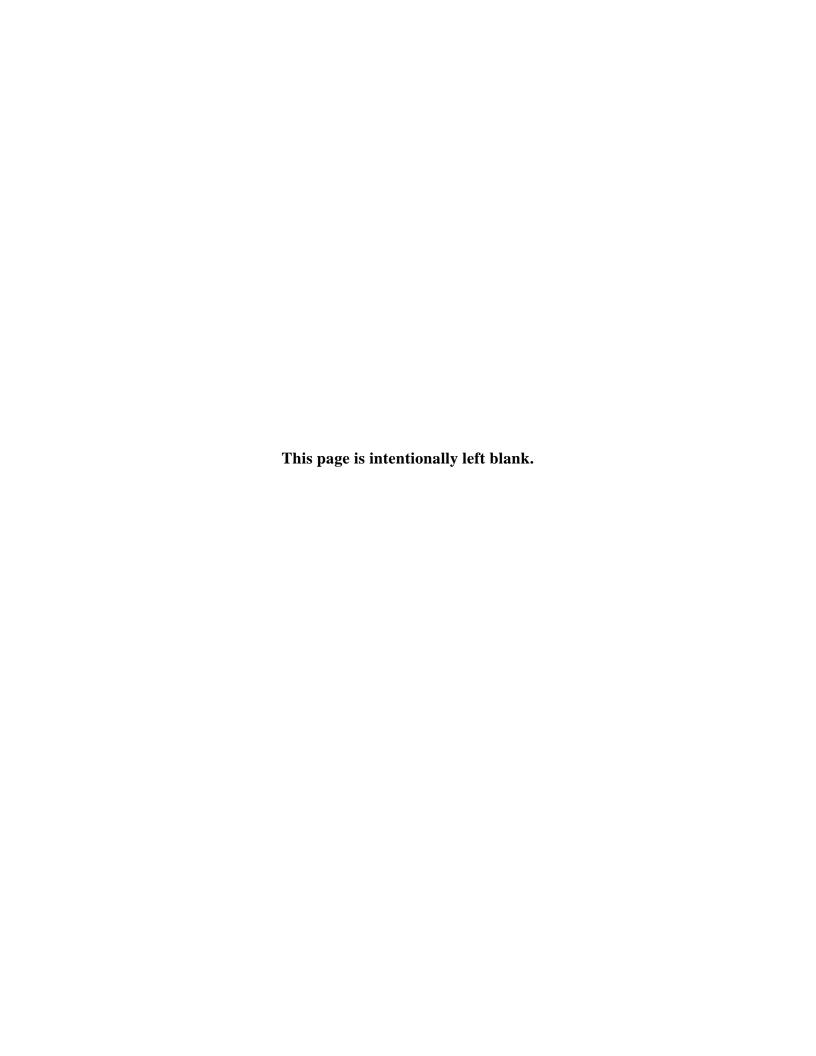
As MO drives become more compact and lightweight, they are more easily damaged by shocks and static electricity and may break down or lose data.

Therefore, to operate the drive in a suitable environment and ensure reliability, follow instructions in the MO Drive Operation Handling Guide.



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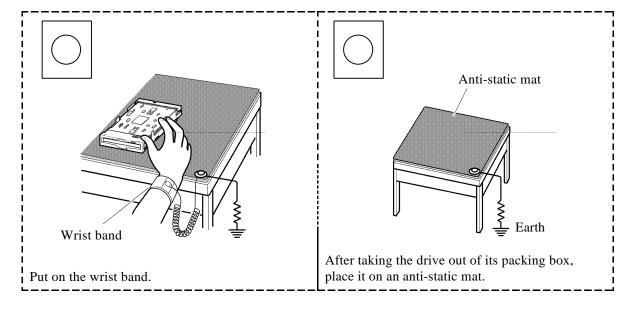
# **BASIC HANDLING INSTRUCTIONS**

- General Instructions
- Handling of the Package
- Cautions on Incoming Inspection
- Precautions at Assembling and Testing
- Cleaning
- Packing for Transporting/Returning

#### • General Instructions

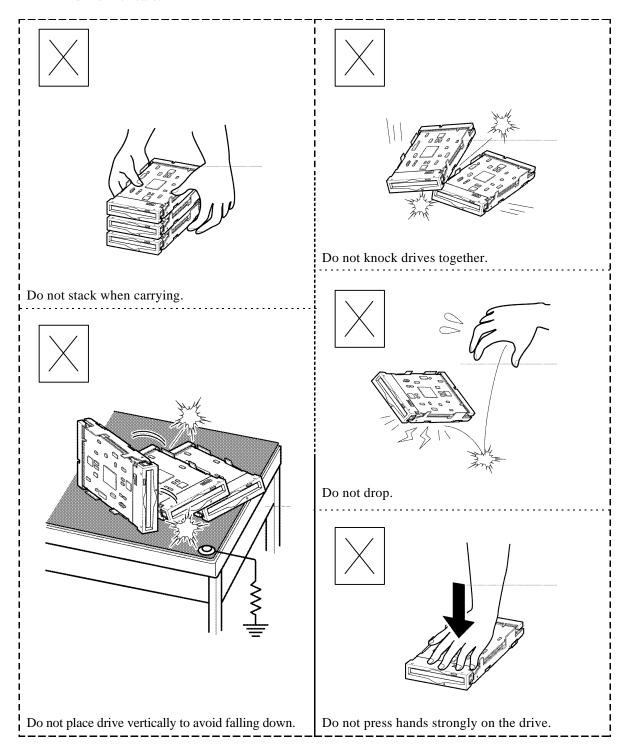
#### (1) Static Electricity

Handle the drive in a safe environment to prevent them from damage by static electricity. In particular, static electricity precautions must be followed after the drive is taken out of the antistatic bag. When work on the drive is complete, be sure to store it with anti-static bag.



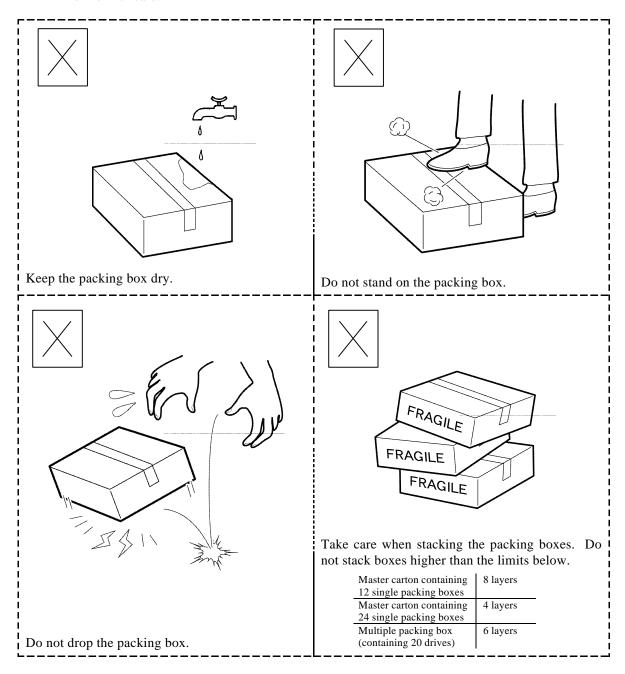
## (2) Shocks and Vibrations

The drive may be damaged and data may be lost due to shocks during handling. Handle the drive with care.



# Handling of the Package

The drive may be damaged and data may be lost due to shocks during handling. Handle the drive with care.

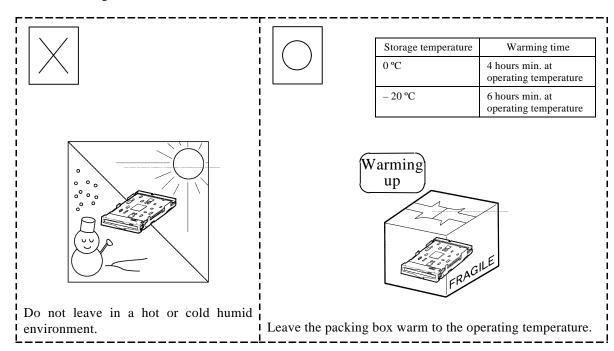


## • Caution on Incoming Inspection

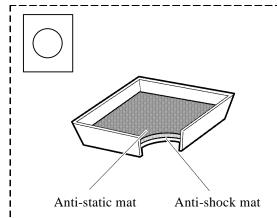
On incoming inspection, check that the packing boxes have not been damaged during transport.

#### (1) Storage and Operating Environment

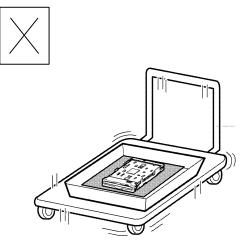
Opening the packing box at low temperature may cause condensation which may damage the drive. Leave the drive until it will reach room temperature before opening the package or testing the drive.



#### (2) Handling Drive After Unpacking

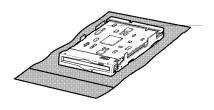


If the drive is temporarily placed on a case after it is removed from the packing box, stick anti-static and anti-shock mats to the bottom and sides of the case.



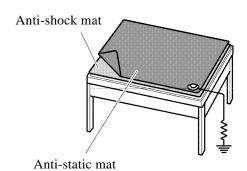
When the drive is temporarily placed on the case, make sure that shocks and vibrations are not transmitted from the floor.





The anti-static effects are lost if the drive is placed on top of the conductive bag. The drive may be damaged.





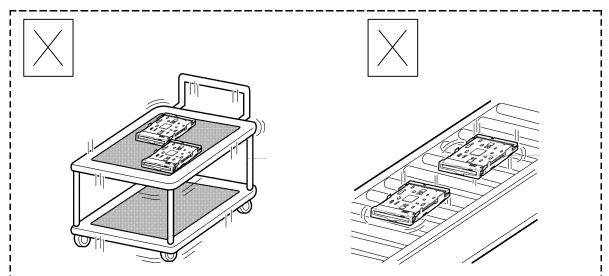
Place the anti-shock mat on the workbench and place the anti-static mat on top of it.

#### (3) Power Supply

- 1) To prevent it from damage by the electrical system, do not connect or disconnect the power supply, cables, or connectors while the drive power switch is on.
- 2) When cleaning a drive, wipe the outside surfaces only, taking care that no cleaning liquid gets inside the drive.

## • Precautions at Assembling and Testing

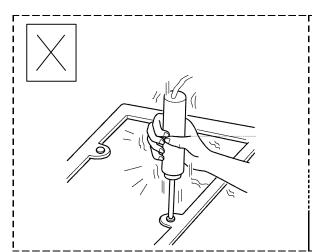
#### (1) Moving the Drive



When transporting drives on a trolley or belt conveyor, take measures to prevent shocks and vibrations being transmitted to the drives.

Never move a drive during operation. Valuable data may be lost.

#### (2) Tools for Mounting and Operation



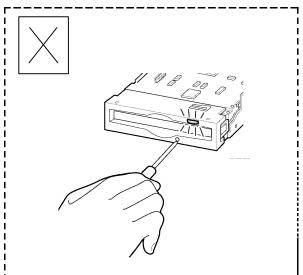
- Use an electric torque driver.
- Do not exceed the specified torque.

M3 and No. 6-32UNC: 4 to 4.6 kg-cm

- Recommended mounting flatness: 0.2 mm max.
- System-casing clearance: 1.5 mm min.

#### (3) Handling MO Cartridge

Never manually eject the MO cartridge during operation or immediately after turning off the power. Valuable data may be lost.



Wait at least 15 seconds after turning off the power before manually ejecting the MO cartridge.

#### • Cleaning

#### (1) Cleaning the Drive

Clean the drive regularly, or the drive get performance reduction caused by contamination.

The optical head is contaminated with dirt, dust, and/or tabacco smoke in the air.

The cleaning frequency depends on the operating environment of the drive.

As a guideline, clean the drive every 6 months.

See Appendix for information on the head cleaner.

#### (2) Cleaning the MO Cartridge

Clean the MO cartridge regularly, or the drive get performance reduction caused by contamination.

The MO cartridge is contaminated with dirt, dust, and/or tabacco smoke in the air.

The cleaning frequency depends on the operating environment of the drive.

As a guideline, clean the MO cartridge every 300 operating hours, or once every 2 or 3 months.

See Appendix for information on the disk cleaner kit.

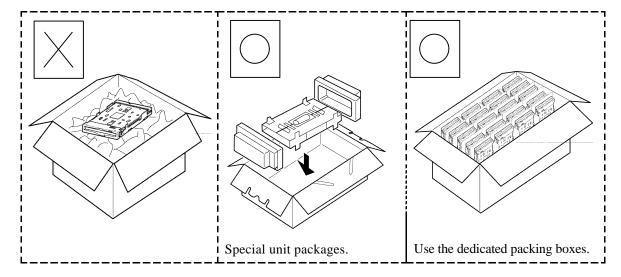
#### • Packing for Transporting/Returning

To protect the drive from shock, static-electric, or humidity damage when returning it to the manufacturer, pack it as it was received.

The drive may be unrepairable if it is damaged during return to the manufacturer.

Always use the multiple packing box when transporting 20 drives, even when returning damaged drives. Use single packing boxes to return 19 or fewer drives.

Contact your local sales support office if the original packing box is not available.



# SPECIFICATIONS, EQUIPMENT AND PACKING BOXES

- Shock Standards and Reference Values
- Recommended Tool
- Single Packing Box
- Multiple Packing Box

#### • Shock Standards and Reference Values

Standard	during operation: 2G non-operation: 50G	
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#### Reference values

Drop height	5 mm	10 mm	15 mm	20 mm
Shock test result	74 G	123 G	155 G	162 G

#### **Measuring method:**

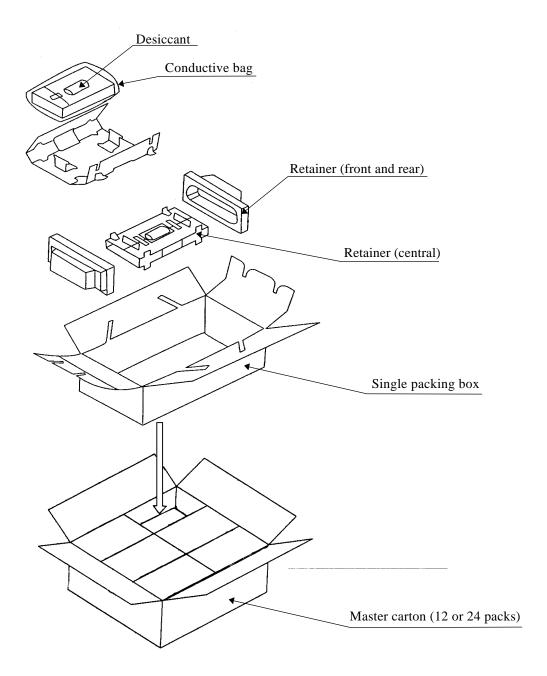
The drive is placed on a steel bench with the printed circuit board downward. Then the interface connector side is lifted up and the drive dropped. The test is repeated 5 times and the average result calculated.

#### • Recommended Tool

Description	Model		
Head cleaner	CA90002-C980		
Disk cleaning kit	CA90003-0702		

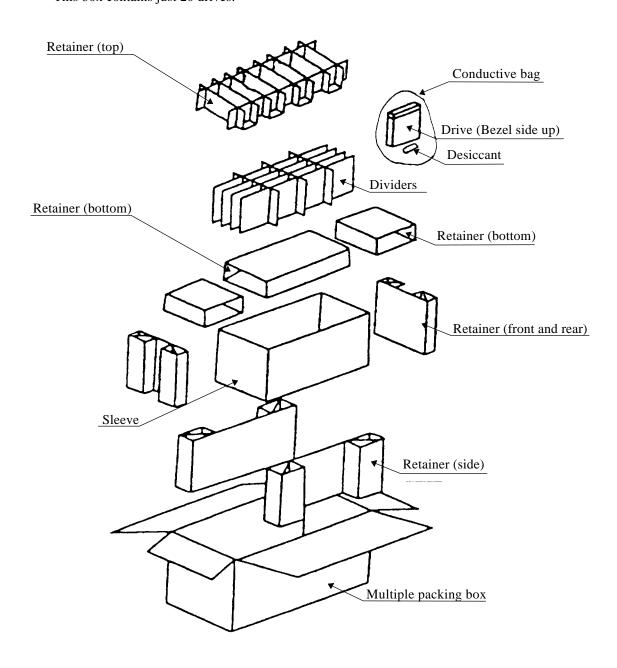
# • Single Packing Box

- \* A pulp molding is used as a shock-absorbent material in this box.
- \* Single packing box can be contained in a master carton.
- \* Two types of master carton are available;12 and 24 single packing box type.



# Multiple Packing Box

- \* Corrugated paper is used as the shock-absorbent material in this box.
- \* This box contains just 20 drives.



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